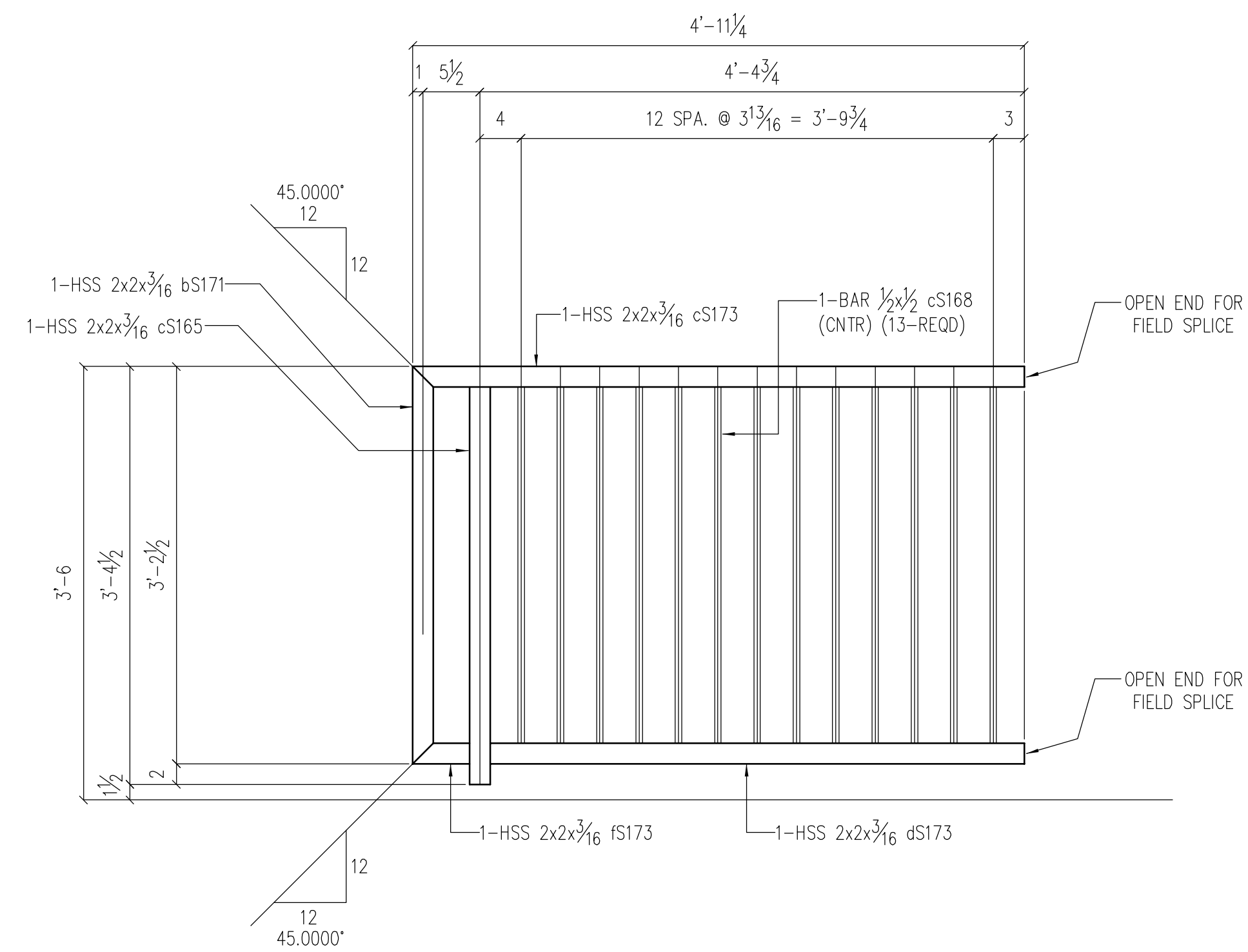
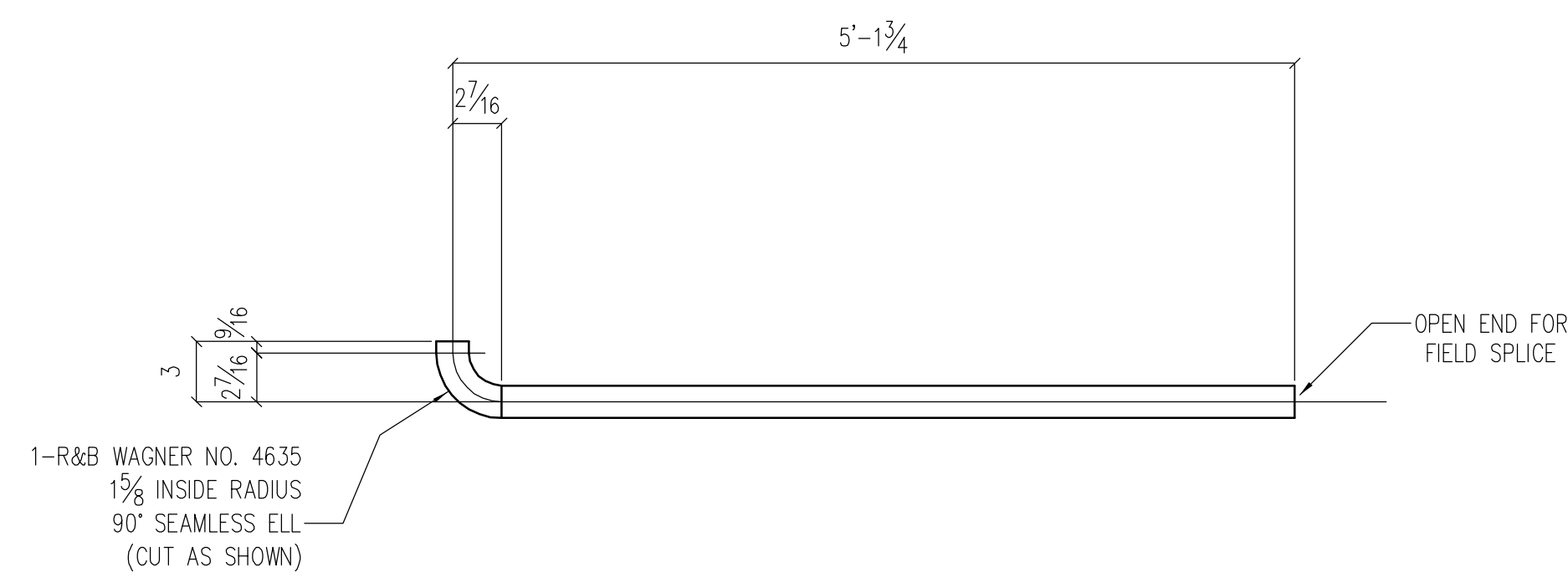


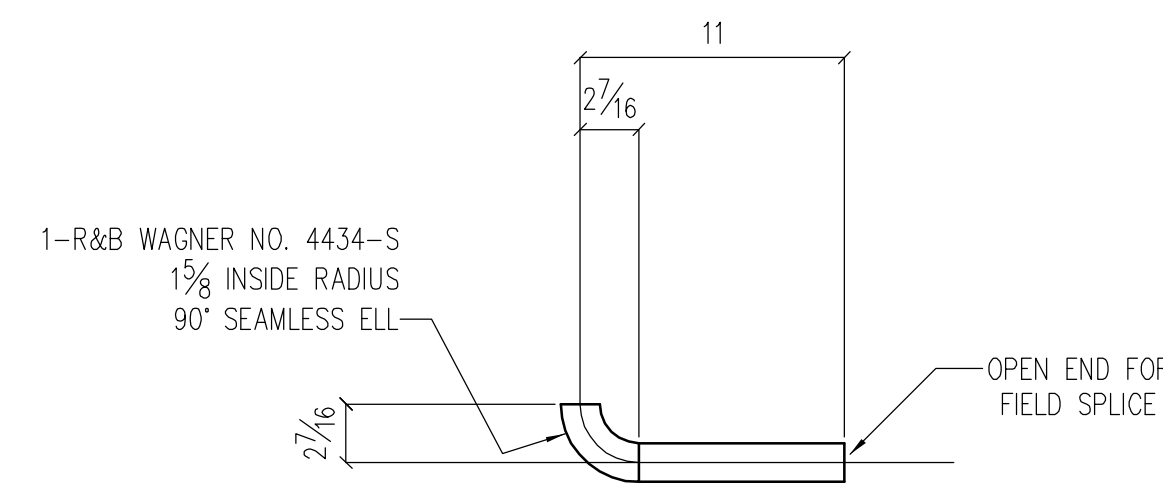
2 HANDRAILS S173H1



ONE HANDRAIL S173H2



ONE PIPE S173M1



3 PIPES S173M2

Line	Mark	No.	Tot	Description	Length Ft In	Piece Mark	Remarks	Weight	Order Item
1	S173H1	2		HANDRAILS					
2		1	2	HSS 2x2x3/16	8	10	aS173	A500B	
3		2	4	HSS 2x2x3/16	3	4 1/2	bS166	A500B	
4		2	4	HSS 2x2x3/16	4	2	bS173	A500B	
5		1	2	HSS 2x2x3/16	3	2 1/2	cS165	A500B	
6		24	24	BAR 1/2x1/2	2	10 1/2	cS168		
7									
8									
9	S173H2	1		HANDRAIL					
10		1	1	HSS 2x2x3/16	4	11 1/4	cS173	A500B	
11		1	1	HSS 2x2x3/16	3	2 1/2	cS165	A500B	
12		1	1	HSS 2x2x3/16	4	3 3/4	dS173	A500B	
13		1	1	HSS 2x2x3/16	0	5 1/2	fS173	A500B	
14		1	1	HSS 2x2x3/16	3	2 1/2	bS171	A500B	
15		13	13	BAR 1/2x1/2	2	10 1/2	cS168		
16									
17									
18	S173M1	1		PIPE					
19		1	1	PIPE 1 1/4" STD.	4	11 5/16		A53B	
20		1	1	R&B WAGNER NO. 4635 90° SEAMLESS ELL				OR EQUAL	
21									
22									
23	S173M2	3		PIPES					
24		1	3	PIPE 1 1/4" STD.	0	8 9/16		A53B	
25		1	3	R&B WAGNER NO. 4434-S 90° SEAMLESS ELL				OR EQUAL	
26									
27									
28									
29				PLAIN MATERIAL					
30	S134M3	4		PIPE ELLS					
31		1	4	R&B WAGNER NO. 4434-S 90° SEAMLESS ELL				OR EQUAL	
32									
33									
34									
35									
36									
37									
38									
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51									

PLAIN MATERIAL

4 - 1 5/8" INSIDE RADIUS, 90° SEAMLESS ELL
R&B WAGNER NO. 4434-S MK S173M3

SHOP NOTE !
1. WELD ALL PIPE AND TUBE JOINTS AND GRIND SMOOTH.
2. ALL STEEL A36 U.I.N.
3. PAINT - 1 SHOP COAT

STAIR NO. C02 - CITY HALL DATE A

Rev.	Date	Description	By

IRWIN STEEL
15740 Highway 114 ~ Justin, Texas 76247
Phone (817) 636-2508 ~ Fax (817) 636-2506

ERECTION DWG. REF: SE110-SE117

PRINT RECORD					
Date	Quan.	For	Date	Quan.	For
DATE		APPROVAL			
		SHOP			

Job Name: CUSTOM PAN STAIR IN STEEL FRAME
Location: CITY, TEXAS
Customer: CONTRACTOR
Architect: ARCHITECT

DRAWN: THX JOB NO: 1138 SHEET NO: S173
CHECKED: HAL CAD NO: