



Line	Mark	No.	Tot	Description	Length Ft	In	Piece Mark	Remarks	Weight	Order Item
1	S165H1	1		HANDRAIL						
2		1	1	HSS 2x2x3/16	13	2 1/16	aS165	A500B		
3		2	2	HSS 2x2x3/16	3	3 3/8	bS165	A500B		
4		1	1	HSS 2x2x3/16	3	2 1/2	cS165	A500B		
5		1	1	HSS 2x2x3/16	3	7 3/4	dS165	A500B		
6		1	1	HSS 2x2x3/16	4	1 1/16	fS165	A500B		
7		1	1	HSS 2x2x3/16	4	3 1/16	gS165	A500B		
8		1	1	HSS 2x2x3/16	4	5 1/16	hS165	A500B		
9		1	1	HSS 2x2x3/16	0	5 3/8	kS165	A500B		
10		1	1	HSS 2x2x3/16	0	5 1/2	mS165	A500B		
11		1	1	HSS 2x2x3/16	0	4 3/16	nS165	A500B		
12		31	31	BAR 1/2x1/2	2	9 1/16	pS165			
13		1	1	BAR 1/2x1/2	2	10 1/2	rS165			
14		2	2	BENT ROD 1/2	0	4 3/8	sS165			
15		2	2	BENT ROD 1/2	0	4 3/8	tS165			
16		1	1	PIPE 1 1/4 STD.	18	LN. FT.		A53B		
17										
18										
19										
20										

ONE HANDRAIL S165H1

SHOP NOTE !
 1. ALL PIPE BENDS, 3 3/8" AT CENTERLINE.
 2. WELD ALL PIPE AND TUBE JOINTS AND GRIND SMOOTH.
 3. ALL STEEL A36 U.N.
 4. PAINT - 1 SHOP COAT

ERECTION DWG. REF: SE110-SE117

PRINT RECORD					
Date	Quan.	For	Date	Quan.	For
DATE		APPROVAL			
DATE		SHOP			

STAIR NO. C02 - CITY HALL DATE A

Rev.	Date	Description	By

IRWIN STEEL
 15740 Highway 114 ~ Justin, Texas 76247
 Phone (817) 636-2508 ~ Fax (817) 636-2506

Job Name: CUSTOM PAN STAIR IN STEEL FRAME
 Location: CITY, TEXAS
 Customer: CONTRACTOR
 Architect: ARCHITECT

DRAWN: THX JOB NO: 1138 SHEET NO: S165
 CHECKED: HAL CAD NO: