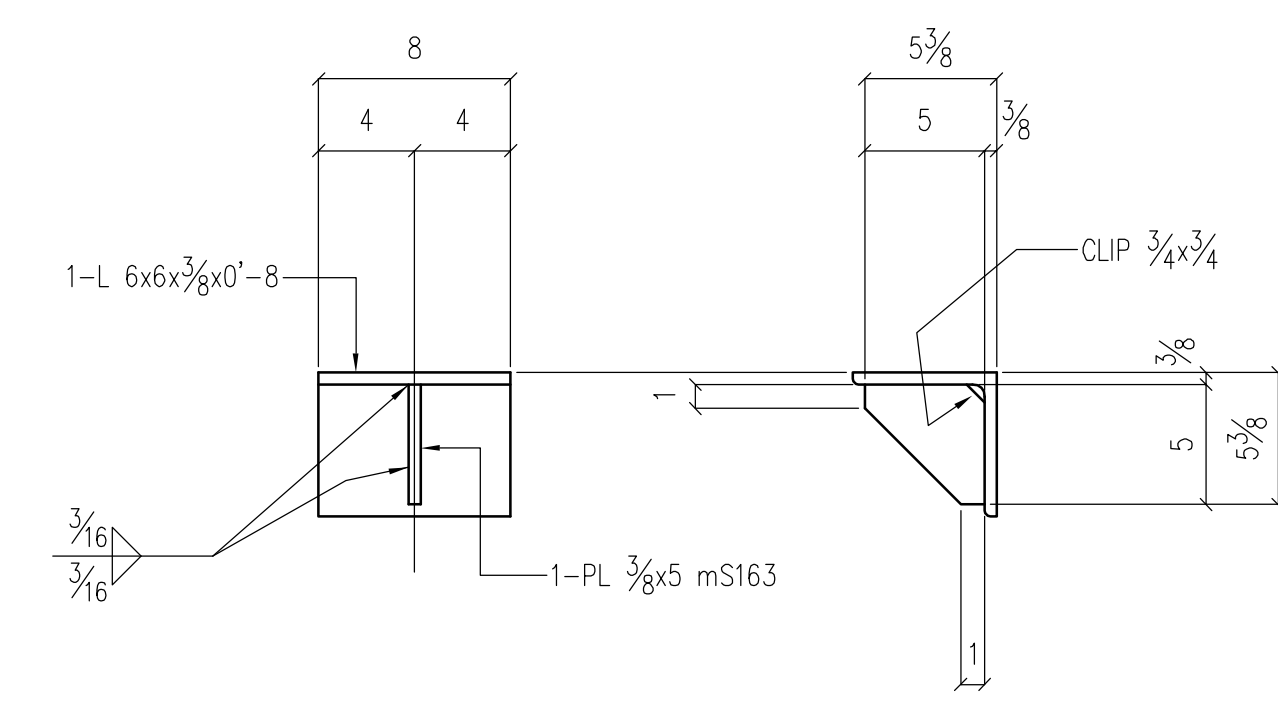
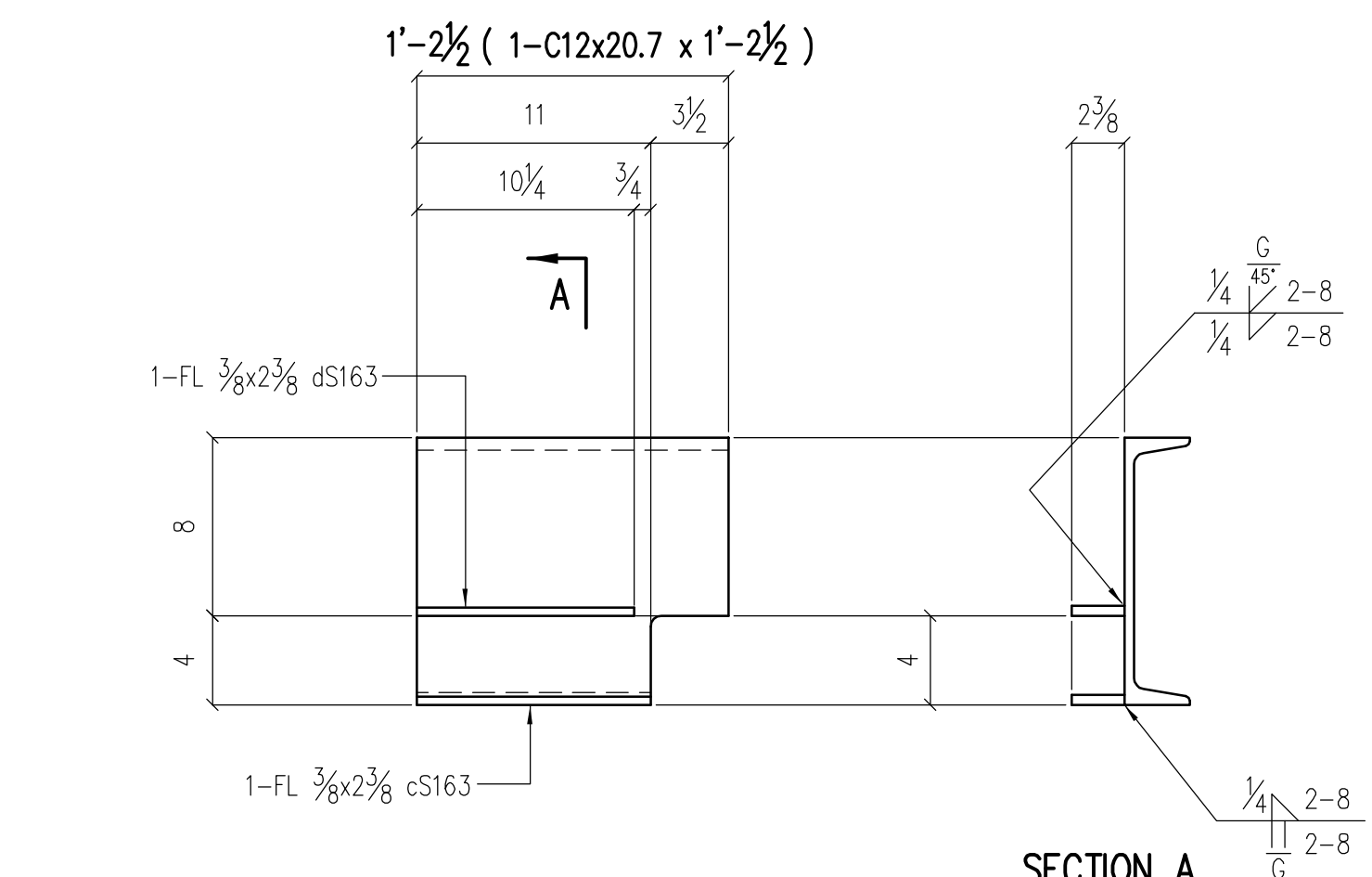


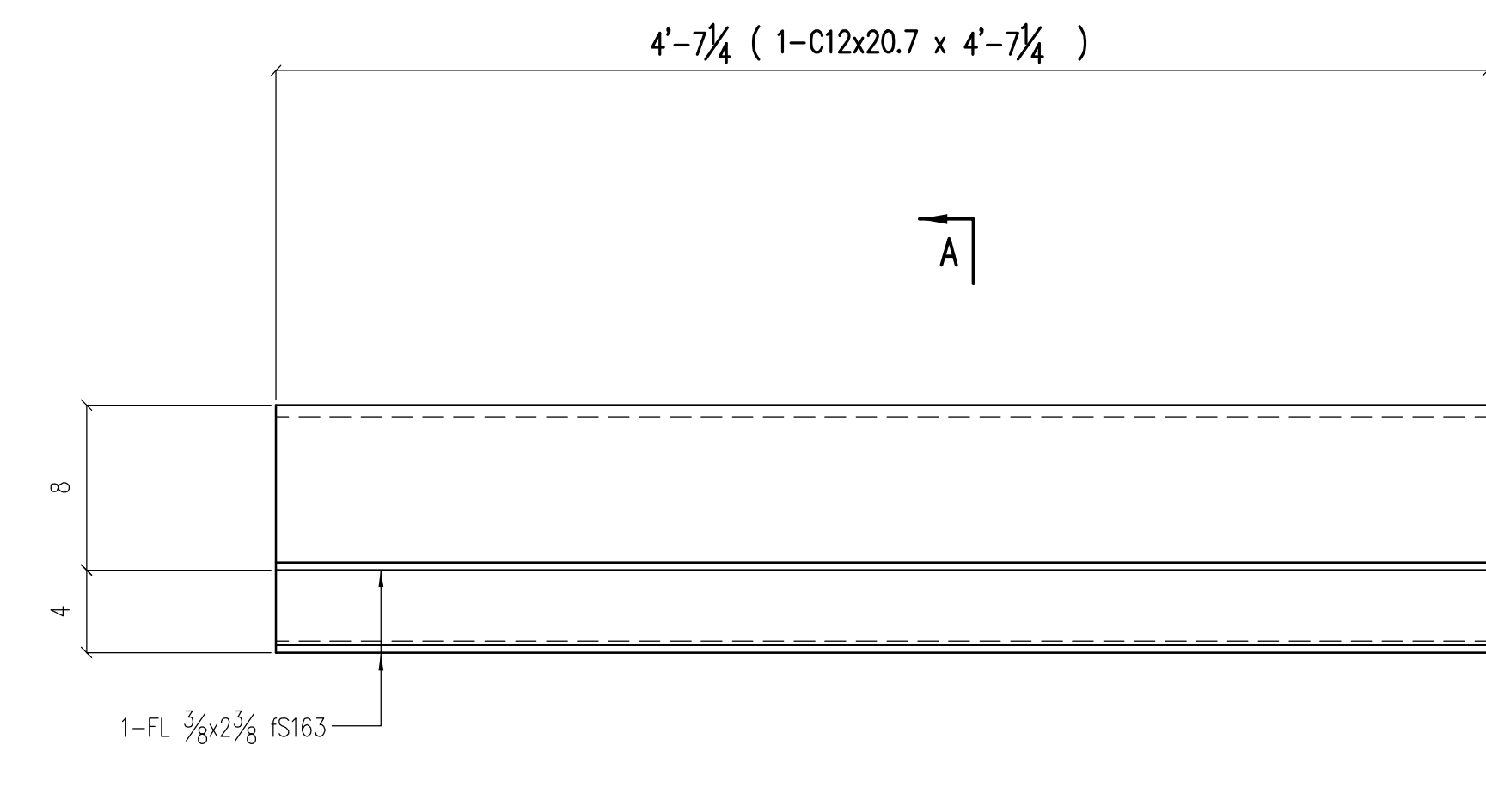
2 CHANNELS S163M1



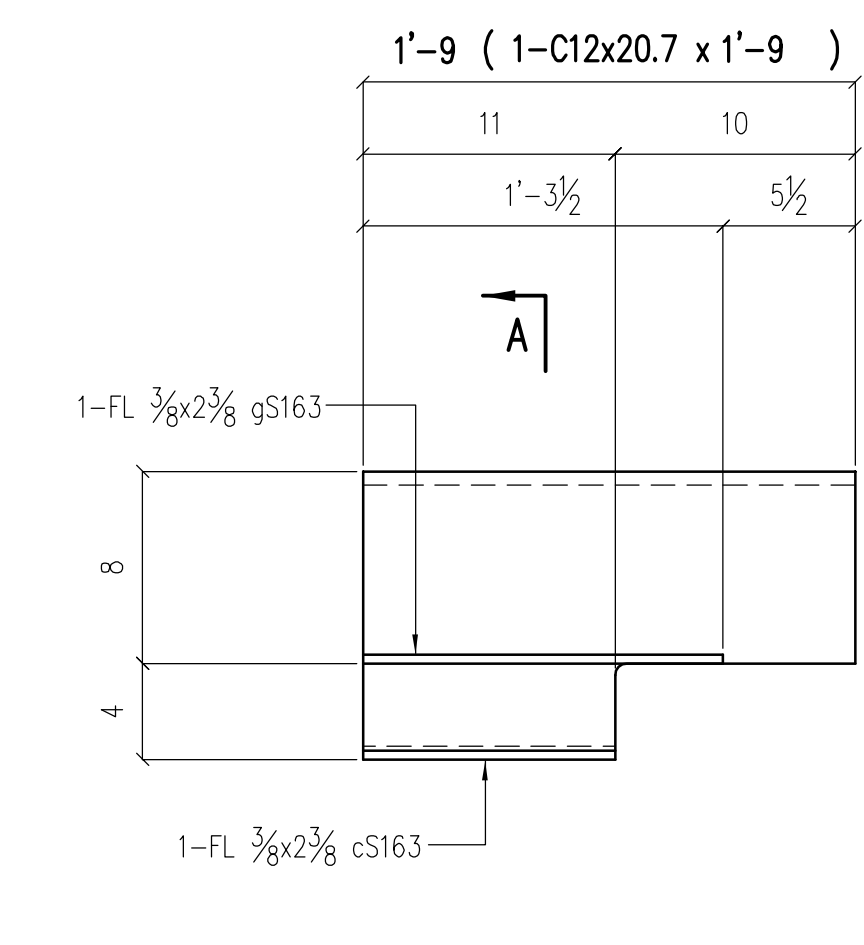
4 ANGLES S163M6



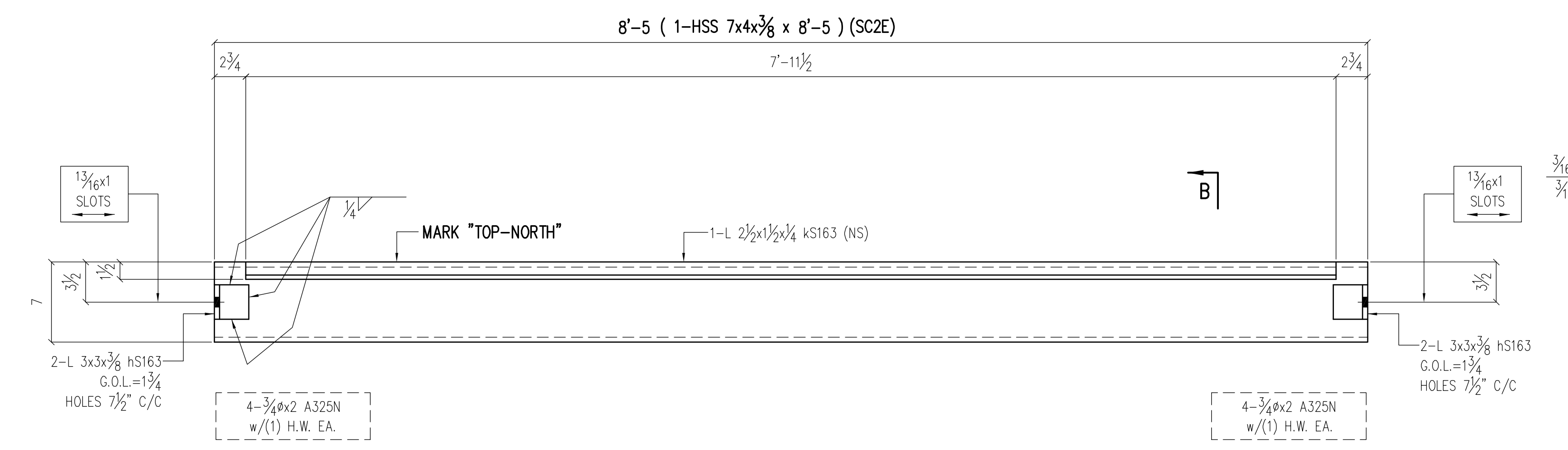
ONE CHANNEL S163M2



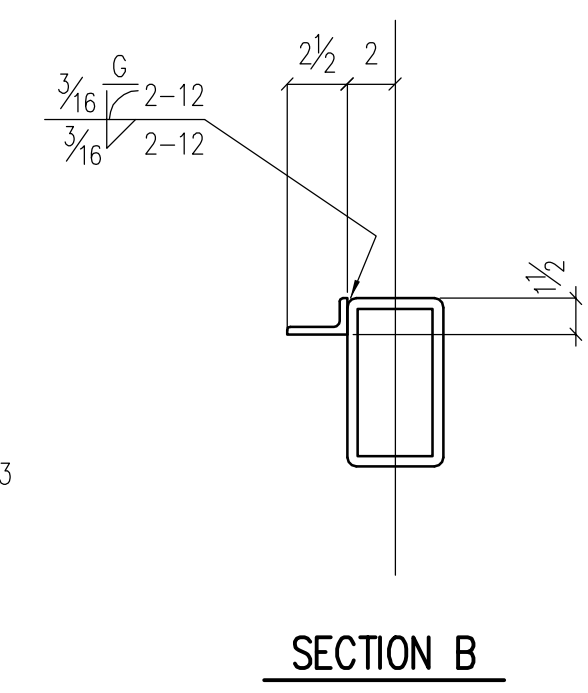
ONE CHANNEL S163M3



ONE CHANNEL S163M4



2 TUBES S163M5



SECTION B

Line	Mark	No.	Tot	Description	Length Ft	In	Piece Mark	Remarks	Weight	Order Item
1	S163M1	2		CHANNELS						
2		1	2	C 12x20.7	8	5		SC2E		
3		1	2	L 2 1/2 x 2 1/2 x 1/4	7	11 1/2	sS163			
4		2	4	L 3 x 3 x 3/16	0	8 1/2	bS163			
5										
6	S163M2	1		CHANNEL						
7		1	1	C 12x20.7	1	2 1/2				
8		1	1	FL 3/8 x 2 3/8	0	11	cS163			
9		1	1	FL 3/8 x 2 3/8	0	10 1/4	sS163			
10										
11										
12	S163M3	1		CHANNEL						
13		1	1	C 12x20.7	4	7 1/4				
14		2	2	FL 3/8 x 2 3/8	4	7 1/4	sS163			
15										
16										
17	S163M4	1		CHANNEL						
18		1	1	C 12x20.7	1	9				
19		1	1	FL 3/8 x 2 3/8	0	11	cS163			
20		1	1	FL 3/8 x 2 3/8	1	3 1/2	sS163			
21										
22										
23	S163M5	2		TUBES						
24		1	2	HSS 7x4x3/8	8	5		A500-B, SC2E		
25		4	8	L 3x3x3/8	0	3	hS163			
26		1	2	L 2 1/2 x 1 1/2 x 1/4	7	11 1/2	kS163			
27										
28										
29	S163M6	4		ANGLES						
30		1	4	L 6x6x3/8	0	8				
31		1	4	FL 3/8 x 5	0	5	mS163			
32										
33										
34										
35										
36										
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SHOP NOTES  
 1. ALL STEEL A36 U.N.  
 HOLES: 1 3/16" U.N.O.  
 PAINT: 1 SHOP COAT

STAIR NO. C02 - CITY HALL DATE A

Rev.	Date	Description	By

**IRWIN STEEL**  
 15740 Highway 114 ~ Justin, Texas 76247  
 Phone (817) 636-2508 ~ Fax (817) 636-2506

ERECTION DWG. REF: SE110-SE117

Date	Quan.	For	Date	Quan.	For
DATE		APPROVAL			
DATE		SHOP			

Job Name:	CUSTOM PAN STAIR IN STEEL FRAME
Location:	CITY, TEXAS
Customer:	CONTRACTOR
Architect:	ARCHITECT
DRAWN:	THX
CHECKED:	HAL
JOB NO.:	1138
CAD NO.:	
SHEET NO.:	S163