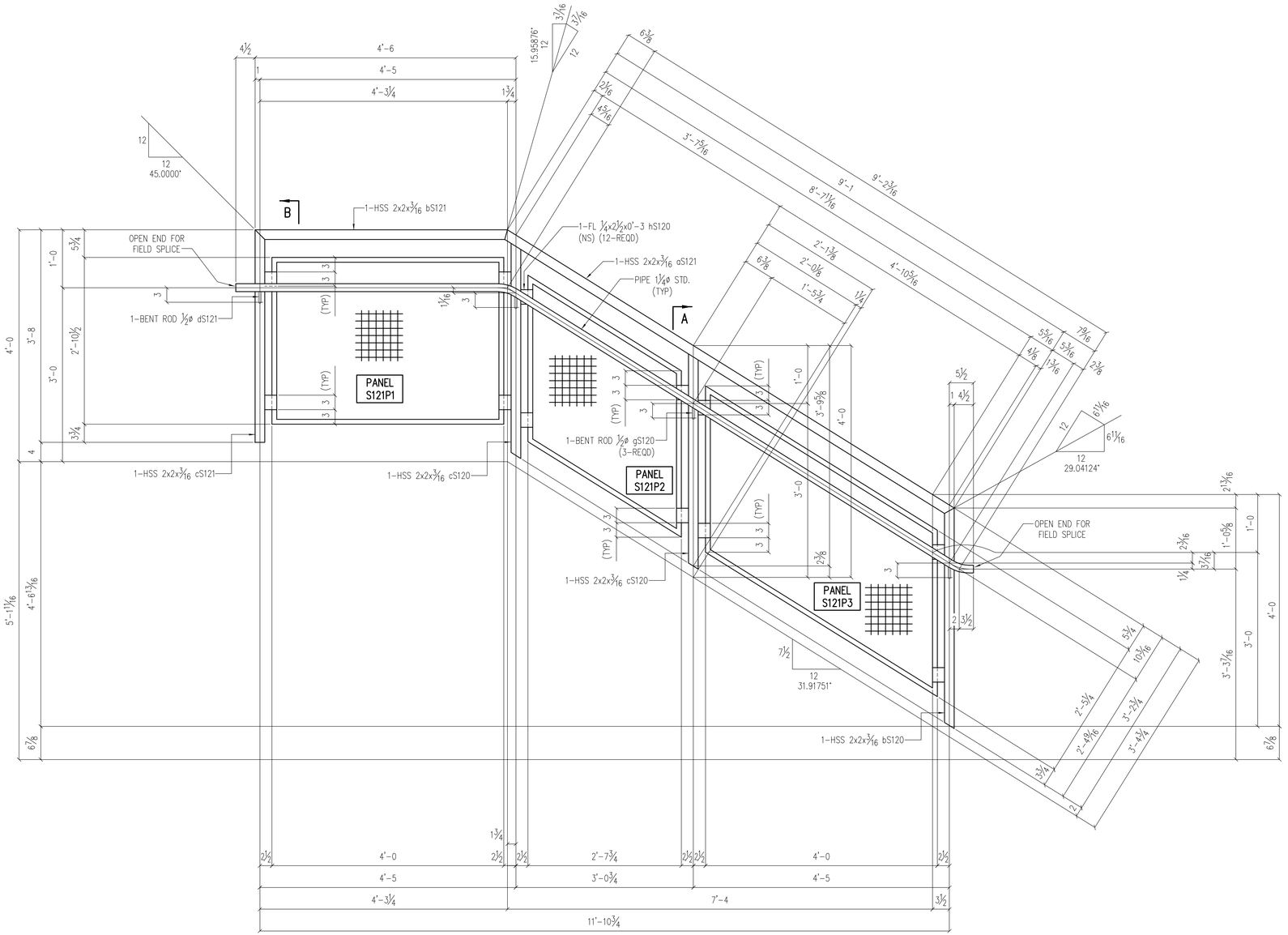
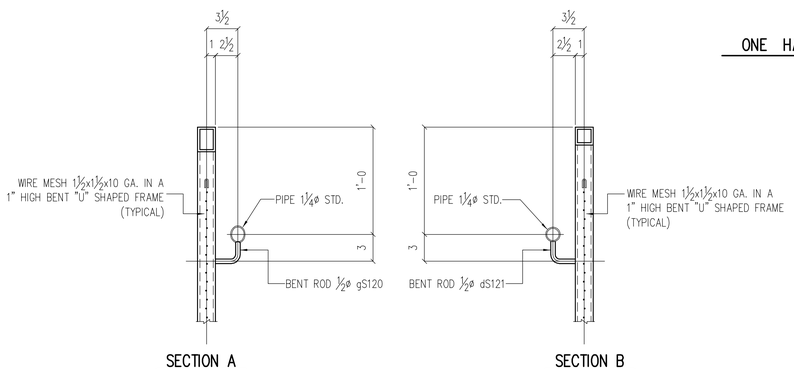


Line	Mark	No.	Tot	Description	Length Ft	Length In	Piece Mark	Remarks	Weight	Order Item
1	S121H1	1		HANDRAIL						
2		1	1	HSS 2x2x3/16	9	1	aS121	A500		
3		1	1	HSS 2x2x3/16	4	4 1/4	bS121	A500		
4		1	1	HSS 2x2x3/16	3	8	cS121	A500		
5		1	1	HSS 2x2x3/16	3	9 5/8	bS120	A500		
6		2	2	HSS 2x2x3/16	3	8 9/16	cS120	A500		
7		1	1	PIPE 1 1/4ø STD.	15	LIN. FT.		A53B		
8		3	3	BENT ROD 1/2ø	0	4 5/16±	gS120			
9		1	1	BENT ROD 1/2ø	0	4 1/16±	dS121			
10		12	12	FL 1/4x2 1/2	0	3	hS120			
11		1	1	WIRE MESH PANEL			S121P1			
12		1	1	WIRE MESH PANEL			S121P2			
13		1	1	WIRE MESH PANEL			S121P3			



ONE HANDRAIL S121H1

SHOP NOTE !

1. ALL PIPE BENDS, 3 3/16" AT CENTERLINE.
2. WELD ALL PIPE AND TUBE JOINTS AND GRIND SMOOTH.
3. ALL STEEL A36 U.N.
4. PAINT – 1 SHOP COAT

STAIR NO. 2 – AREA A

DATE
S

Rev.	Date	Description	By

REF: SE101–SE108

PRINT RECORD

Date	Quan.	For	Date	Quan.	For
DATE		APPROVAL			
DATE		SHOP			

IRWIN STEEL
15740 Highway 114 ~ Justin, Texas 76247
Phone (817) 636-2508 ~ Fax (817) 636-2506

Job Name:	STANDARD PAN STAIR IN STEEL FRAME
Location:	CITY, TEXAS
Customer:	CONTRACTOR
Architect:	ARCHITECT

DRAWN: THX	JOB NO: 1138	SHEET NO. S121
CHECKED: HAL	CAD NO:	