



- 2 HANGER RODS S225M1
- 2 HANGER RODS S225M1
- 4 HANGER RODS S225M3
- 14 HANGER RODS S225M4
- 2 HANGER RODS S225M5
- 2 HANGER RODS S225M6
- 4 HANGER RODS S225M7
- 10 HANGER RODS S225M8

FIELD BOLT LIST

80-3/4" x 2 A325 HS BOLTS
 80-3/4" HARD WASHERS (A325)
 125-3/4" STD. HEX NUTS
 85-3/4" STD. WASHERS
 2- 1/2" x 4 1/2" HILTI KWIK-BOLTS

Line	Mark	No.	Tot	Description	Length		Piece Mark	Remarks	Weight	Order Item
					Ft	In				
1	S225M1	2		HANGER RODS						
2		1	2	ROD 3/4"	6	3 1/2				
3		1	2	L 5x3x3/8	0	9	aS225			
4										
5	S225M2	2		HANGER RODS						
6		1	2	ROD 3/4"	5	8 1/2				
7		1	2	L 5x3x3/8	0	9	aS225			
8										
9	S225M3	4		HANGER RODS						
10		1	4	ROD 3/4"	5	3 1/2				
11		1	4	L 5x3x3/8	0	9	aS225			
12										
13	S225M4	14		HANGER RODS						
14		1	14	ROD 3/4"	5	11 1/2				
15		1	14	L 5x3x3/8	0	9	aS225			
16										
17	S225M5	2		HANGER RODS						
18		1	2	ROD 3/4"	7	5 1/2				
19		1	2	L 5x3x3/8	0	9	aS225			
20										
21	S225M6	2		HANGER RODS						
22		1	4	ROD 3/4"	6	11				
23		1	4	L 5x3x3/8	0	9	aS225			
24										
25	S225M7	4		HANGER RODS						
26		1	4	ROD 3/4"	6	5 1/2				
27		1	4	L 5x3x3/8	0	9	aS225			
28										
29	S225M8	10		HANGER RODS						
30		1	10	ROD 3/4"	7	1 1/2				
31		1	10	L 5x3x3/8	0	9	aS225			
32										
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SHOP NOTES
 1. ALL STEEL A36 U.N.
 HOLES: 1 3/16" U.N.O.
 PAINT: 1 SHOP COAT

STAIR NO. 2 DATE

Rev.	Date	Description	By

IRWIN STEEL
 15740 Highway 114 ~ Justin, Texas 76247
 Phone (817) 636 2508 ~ Fax (817) 636 2506

ERECTION DRAWING REF: SE200-SE211

PRINT RECORD					
Date	Quan.	For	Date	Quan.	For
DATE		APPROVAL			
		SHOP			

Job Name:	STANDARD PAN STAIR IN CONCRETE FRAME
Location:	CITY, TEXAS
Customer:	CONTRACTOR
Architect:	ARCHITECT
DRAWN: THX	JOB NO: 1138
CHECKED: HAL	CAD NO:
	SHEET NO: S225