



ONE STAIR S101S1

2 - 3/4 x 5 1/2 HILTI KWIK-BOLT

PLAIN MATERIAL  
2 - PL 14 GA. x 5 x 0'-5 MK S101M1

Line	Mark	No.	Tot	Description	Length Ft	In	Piece Mark	Remarks	Weight	Order Item
1	S101S1	1		STAIR						
2		1	1	C 12x20.7	13	6 1/4	oS101			
3		1	1	C 12x20.7	13	5 3/8	bS101			
4		2	2	L 4x3x1/4	0	3	eS101			
5		2	2	L 3x2x1/4	0	5 1/2	dS101			
6		22	22	L 1 1/4 x 1 1/4 x 1/8	0	10	eS101			
7		20	20	L 1 1/4 x 1 1/4 x 1/8	0	4 1/2	fS101			
8		2	2	L 1 1/4 x 1 1/4 x 1/8	0	3 1/2	gS101			
9		2	2	L 1 1/4 x 1 1/4 x 1/8	0	2 1/2	hS101			
10		2	2	L 1x1x1/8	0	3 1/4	kS101			
11		1	1	FL 1/4x4	0	9 1/8	mS101			
12		1	1	FL 1/4x3	0	2 3/8	nS101			
13		2	2	FL 1/4x3	0	2 1/2	pS101			
14		1	1	BENT PL 14 GA. RISER	3	7 15/16	S100M1			
15		1	1	BENT PL 14 GA. TREAD	3	7 15/16	S100M2			
16		10	10	BENT PL 14 GA. TREAD	3	7 15/16	S100M3			
17		1	1	BENT PL 14 GA.	3	7 15/16	S100M4			
18										
19										
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24				PLAIN MATERIAL						
25	S101M1	2		PLATES						
26		1	2	PL 14 GA. x5	0	5				
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SHOP NOTES  
1. ALL STEEL A36 U.N.  
HOLES: 1 3/16" U.N.O.  
PAINT: 1 SHOP COAT

STAIR NO. 2 - AREA A

WORK THIS SHEET WITH SHEETS S102 AND S103

REF: SE101-SE108

Date	Quan.	For	Date	Quan.	For
DATE		APPROVAL			
DATE		SHOP			

Rev.	Date	Description	By

**IRWIN STEEL**  
15740 Highway 114 ~ Justin, Texas 76247  
Phone (817) 636-2508 ~ Fax (817) 636-2506

Job Name: STANDARD PAN STAIR IN STEEL FRAME  
Location: CITY, TEXAS  
Customer: CONTRACTOR  
Architect: ARCHITECT

DRAWN: THX  
CHECKED: HAL

JOB NO: 1138  
CAD NO:

SHEET NO: S101